



**ABC Fruits, Bargur, Krishnagiri, Tamil Nadu - India
Finished Product Specifications (Edition:01)**

Finished Product Specification: Totapuri Mango Slices/Dices

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Product Name: TOTAPURI MANGO SLICES/DICES

Description: Non GMO, Semi ripened, sorted, good Totapuri mangoes washing, peeling, and slicing. Slices are hand-made from ripened fruit. Slices passed through the Blast Freezer at -18°C , inspected, packed & passed through metal detector. Overall processing is by maintaining strictly hygienic conditions throughout processing line.

Product Size : Free Flowing Dices Of Sizes 10x10mm / 15x15mm / 20x20mm / Cheeks. The Dices Are Made From Fresh/Frozen Slices Of Semi Ripe Fruit,Vertically Cut. Since The Slices Are Oblong Not All Dices Will Be Completely Uniform In Shape/Size. However Up To 70-75%Will Have Two Sides Of The Required Size,25% Will Be Of Irregular Shape Due To The Geometry Of The Fruit.

| Parameter | Specification | Expressing as / Limits | Unit |
|---------------------|--------------------------|---|-----------|
| Organoleptic | Color | Light to Bright yellow | - |
| | Flavor | Typical of semi- ripe Totapuri mango without any off flavor | - |
| | Taste | Characteristics of semi-ripe Totapuri mango fruit | - |
| | Appearance | Homogenous puree & free of any foreign matter | - |
| Physical & Chemical | Composition / Ingredient | Totapuri Mango | 100 % |
| | Brix at 20°C | 9-11 | °B |
| | Acidity (% as CA) | 0.80 - 1.60 | % |
| | pH | 2.9- 3.5 | - |
| Microbiological | Total Plate Count | < 1000 | CFU /gm |
| | Yeast & Mould | < 1000 | CFU / gm |
| | Coliforms | < 100 | Per gm |
| | E. coli | Absent | Per gm |
| | Salmonella | Absent | Per 25 ml |
| | L.monocytogenes | Absent | Per 25 ml |
| | Staphylococcus aureus | < 100 | CFU / gm |

Prepared by

Approved by



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| | |
|-----------------------------------|---|
| Loadability & Packaging | 10 kg bulk pack in food grade LDPE bags packed in 5-Ply corrugated cartons. Up to 2300 cartons / 23 MT Net can be loaded per FCL. |
| Storage & Transportation | In refrigerated containers Maintained at -18 ⁰ C |
| Handling Instruction | Do not roll the cartons box, Handle with care, Do not store the cartons box in direct sunlight, Protect the carton box from Rain, Handle the cartons box in horizontal Position only, Handle diligently to avoid Product damage. Once open consume immediately. |
| Shelf life | 24 Months from date of manufacturing at -18 ⁰ C. |
| Labelling | Product name, Ingredients, Batch code, Net weight, Gross Weight, Storage and handling instruction, Date of Manufacturing, drum number, FSSAI logo, Veg. Logo, FSSAI License No., Manufacturing Address, Best before , As per buyers instructions and meeting the requirements of FSSAI – Packaging and Label regulations / SGF/ IRMA code of labeling / or as per Statutory & regulatory requirements of destination country. |
| Method of distribution & delivery | At ambient condition without physical damage to the product by road way / sea way or air lift. Delivery of the product as per customer requirement or agreed between the parties. |
| Legal/ Safety Declaration: | Product is free of GMO, Allergen & produced under strict conditions of GMP & Food Safety complying with FSSAI, EU standards. Product is also fully compliant of AIJN code of practice & also meeting the requirements of FSSAI and destination country requirements. |
| Country of origin | India |
| Dietary | Product is suitable for all Vegans & Vegetarians |
| Intended Use | Our product is not meant for direct consumption. Industry may use our product as a raw material. |
| Certifications | Product is Produced in a FSSC: 22000; SGF; Kosher & Halal Certified Manufacturing Facility. The manufacturing facility also holds FSSAI, EIA license and registered with USFDA & SEDEX. |

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