



ABC Fruits, Bargur, Krishnagiri, Tamil Nadu - India
Finished Product Specifications (Edition:01)

Finished Product Specification: Red Papaya Slices/Dices

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Product Name: RED PAPAYA SLICES/DICES

Description: Non GMO, Semi ripened, sorted, good Red Papaya washing, peeling, and slicing. Slices are hand-made from ripened fruit. Slices passed through the Blast Freezer at -18⁰ C, inspected, packed & passed through metal detector. Overall processing is by maintaining strictly hygienic conditions throughout processing line.

Product Size : Slices of size as required (10x10mm / 15x15mm / 20x20mm)

Parameter	Specification	Expressing as / Limits	Unit
Organoleptic	Color	Red	-
	Flavor	Typical of semi ripe Red Papaya without any off flavor	-
	Taste	Characteristics of semi ripe Red Papaya fruit	-
	Appearance	Homogenous puree & free of any foreign matter	-
Physical & Chemical	Composition / Ingredient	Red Papaya	100 %
	Brix at 20 ⁰ C	7 - 9	°B
	Acidity (% as CA)	0.50 - 0.70	%
	pH	Max 4.40	-
Microbiological	Total Plate Count	< 40000	CFU /gm
	Yeast & Mould	< 1000	CFU / gm
	Coliforms	< 100	Per gm
	E. coli	<10	Per gm
	Salmonella	Absent	Per 25 ml
	L.monocytogenes	Absent	Per 25 ml
	Staphylococcus aureus	Absent	CFU / gm

Prepared by

Approved by



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Loadability & Packaging	10 kg bulk pack in food grade LDPE bags packed in 5-Ply corrugated cartons. Up to 2300 cartons / 23 MT Net can be loaded per 40" FCL.
Storage & Transportation	In refrigerated containers Maintained at -18 ⁰ C
Handling Instruction	Do not roll the cartons box, Handle with care, Do not store the cartons box in direct sunlight, Protect the carton box from Rain, Handle the cartons box in horizontal Position only, Handle diligently to avoid Product damage. Once open consume immediately.
Shelf life	24 Months from date of manufacturing at -18 ⁰ C.
Labelling	Product name, Ingredients, Batch code, Net weight, Gross Weight, Storage and handling instruction, Date of Manufacturing, drum number, FSSAI logo, Veg. Logo, FSSAI License No., Manufacturing Address, Best before , As per buyers instructions and meeting the requirements of FSSAI – Packaging and Label regulations / SGF/ IRMA code of labeling / or as per Statutory & regulatory requirements of destination country.
Method of distribution & delivery	At ambient condition without physical damage to the product by road way / sea way or air lift. Delivery of the product as per customer requirement or agreed between the parties.
Legal/ Safety Declaration:	Product is free of GMO, Allergen & produced under strict conditions of GMP & Food Safety complying with FSSAI, EU standards. Product is also fully compliant of AIJN code of practice & also meeting the requirements of FSSAI and destination country requirements.
Country of origin	India
Dietary	Product is suitable for all Vegans & Vegetarians
Intended Use	Our product is not meant for direct consumption. Industry may use our product as a raw material.
Certifications	Product is Produced in a FSSC: 22000; SGF; Kosher & Halal Certified Manufacturing Facility. The manufacturing facility also holds FSSAI, EIA license and registered with USFDA & SEDEX.

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